



DESCRIPTION

The FOA-100 Optical Accelerometer[®] is by design nonconductive and immune to electromagnetic interferences. Its optical link ensures an excellent electrical insulation (greater than 27 kVRMS) between the sensor and the instrumentation. Its passive technology makes it ideal for shock and vibration measurements in areas where conventional piezo-electric and piezo-resistive accelerometers may create hazards to machine and personnel, and impair reliable operation.

The optical sensor body is made of ceramic and PPO Noryl with no metallic elements. The optical fibers are embedded and protected by an integral 5 mm thick PTFE tubing with a minimum bending radius of 80 mm. It is available in 6 and 10 m (19'8" and 32'8") lengths or other upon request. The sealed feedthrough connector houses the optoelectronic and conditioning circuitry (Mating metallic shielded connector supplied). External power supply is required.

FOA-100

OPTICAL ACCELEROMETER

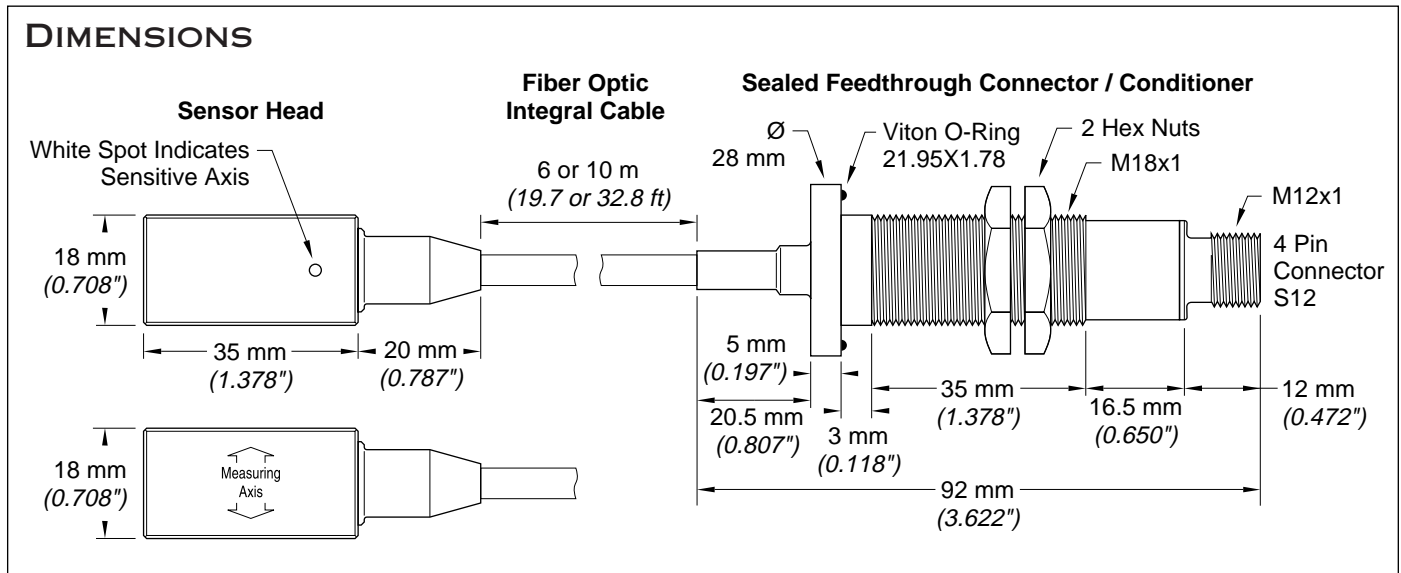
APPLICATIONS

- On-line vibration monitoring in hazardous environments:
 - high voltage,
 - severe electromagnetic interferences, and
 - highly explosive gas.
- Electrical machine applications (turbo and hydro generators, motors):
 - end-windings, windings, and stator teeth,
 - transformers,
 - electrical motor brushes.
 - isolated turbo-generator bearings,
 - high voltage circuit breakers.

FEATURES

- Excellent electrical insulation (>27 kVRMS) between sensor head and instrumentation
- Light weight sensor head of non-metallic parts; Fiber optic signal channel; Sealed feedthrough connector / conditioner
- Unresponsive to magnetic and electrical fields
- Low transversal sensitivity; Very good thermal stability
- Frequency range: 30–350 Hz, customizable to 950 Hz
- Dynamic range: 0 to 40g / 1 mm pk-pk @ 100 Hz
- Bias voltage output: +6 VDC ±4 VAC
- Sensitivity: 100 mV/g
- Available optical cable lengths: 6 & 10 m (19'8" & 32'8")
- Mating metallic shielded connector supplied

DIMENSIONS





FOA-100 GENERAL SPECIFICATION

Operating

- Measuring Range 0 to 40g
(1 mm pk-pk at 100 Hz)
- Frequency Range 30 to 350 Hz \pm 5%
(customizable up to 950 Hz)
- 10% at 20 Hz, and
+ 10% at 400 Hz
- Sensitivity 100 mV/g \pm 5% at 120 Hz
- Output Single ended DC coupling,
bias voltage + 6 Vdc
- Max. Shock Acceleration 600g half sine,
duration 1 ms
- Resonance Frequency higher than 500 Hz
- Transverse Sensitivity < 5% with respect to
sensitive axis
- Residual Noise < 3 mVRMS overall noise
between 30 and 350 Hz
- Resolution < 1 μ m peak-peak at 100 Hz
- Insulation Voltage between
sensor head and
electronics Greater than 27 kVRMS
at 50 Hz
- Operating Pressure 500 kPa hydrogen
- Power Supply External
+ 24 Vdc non-stabilized
 \pm 20%, approx. 40 mA

Environmental

- Temperature Range
 - Operation Sensor 20° to 90°C
(68° to 194°F)
 - Electronics 0° to 70°C
(32° to 158°F)
 - Non-destructive Sensor -20° to 100°C
(-4° to 212°F)
 - Electronics -20° to 85°C
(-4° to 185°F)
- Magnetic Field max. 1 tesla RMS at 50 Hz
- Electrical Field max. 1 MV/m at 50 Hz

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 †Patented pending technology

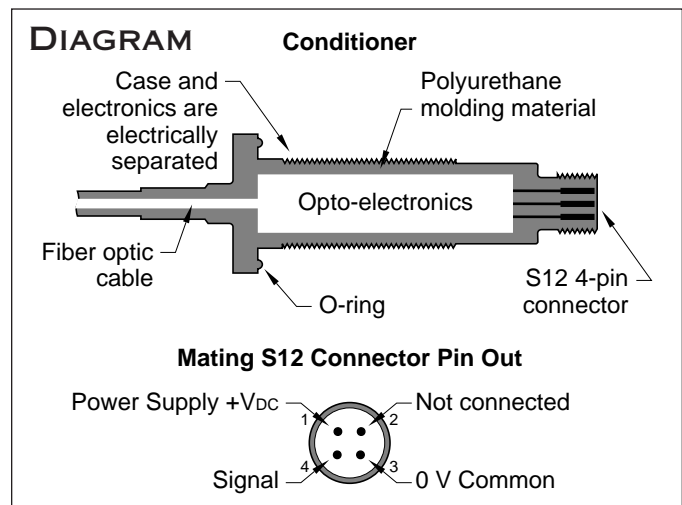
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Physical Characteristics

- Sensor Body PPO Noryl and Ceramic
 - Length 35 mm (1.378 in.)
 - Width 18 mm (0.708 in.)
 - Thickness 18 mm (0.708 in.)
 - Weight 30 g (1.06 oz.)
- Sealed Feedthrough Chromed Brass alloy,
S12 4-Pin connector on
outside end with mating
metallic shielded connector,
Viton O-ring 21.95 x 1.78,
2 hex nuts M18x1
 - Length 92 mm (3.62 in.)
 - Max. Diameter 28 mm (1.10 in.)
 - Thread Length 35 mm (1.38 in.)
 - Thread Diameter 18 mm (0.71 in.)
 - Weight 120 g (4.23 oz.)
- Integral Cable 3 fiber glass strands with
PTFE protection tubing
 - Lengths 6 m (19.68 in.)
10 m (32.80 in.)
other lengths upon request
 - Diameter 5 mm (.197 in.)
 - Min. Bending Radius 80 mm (3.15 in.)

Ordering Information

- 6 m cable P/N 5500-00016
- 10 m cable P/N 5500-00017



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DESCRIPTION

The Hermetically Sealed Feedthrough is used to connect a sensor located inside a sealed environment to its signal conditioner. It is a precision feedthrough connector for a wide range of pressures and temperatures. Designed for use on turbo-generators and synchronous condensers with hydrogen-gas environment.

This feedthrough connector has been tested up to 120 psi. It features BNC coaxial connectors with bayonet type coupling at both ends, an epoxy floating shield, a brass housing, a 1/2" NPT thread coupling, and a temperature rating of up to 100°C (212°F).

HERMETICALLY SEALED FEEDTHROUGH

SEALED BNC-BNC COAXIAL CONNECTOR

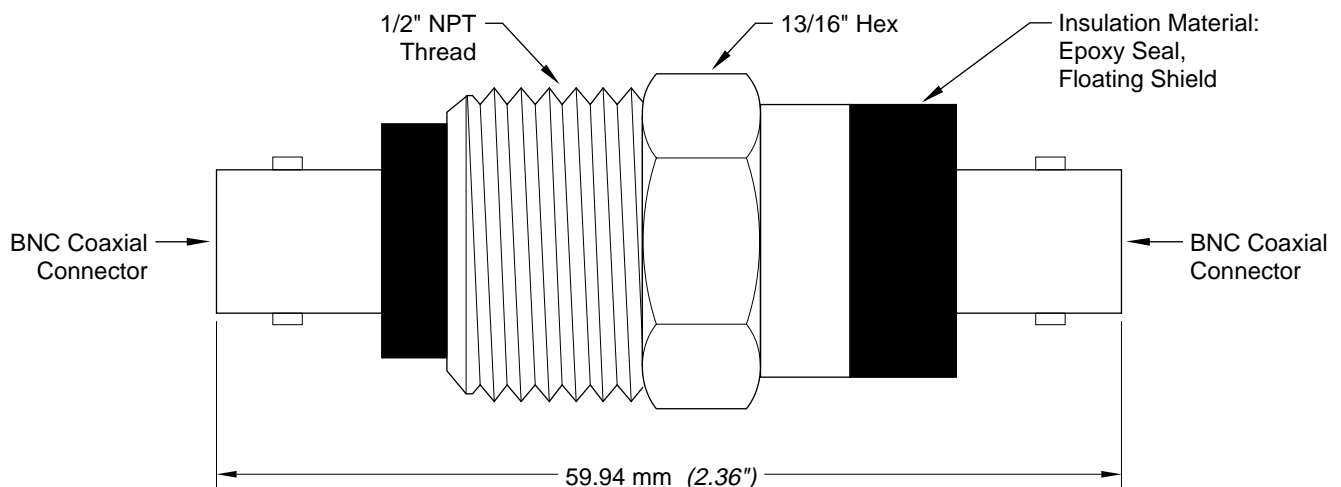
APPLICATIONS

- Sealed electrical signal interface between inside components and outside hardware for hermetic environment machines:
 - turbo-generators
 - synchronous condensers, and
 - any sealed machines
- Connects to AGMS and SBV transmission cables (coaxial, triaxial)

FEATURES

- Leak-tight seal for a wide range of pressures and temperatures
 - Tested up to 120 psi on thread side
 - Temperature range: 0° to 100°C (32° to 212°F)
- BNC coaxial (bayonet coupling) connectors at both ends isolated to the NPT fitting by an epoxy floating shield
- Brass housing, epoxy floating shield
1/2" NPT thread coupling, 13/16" Hex nipple size

DIMENSIONS



Scale 2:1



HERMETICALLY SEALED FEEDTHROUGH GENERAL SPECIFICATIONS

Connection

- Type BNC coaxial,
bayonet coupling

Environment

- Temperature Range 0° to 100°C
(-32° to 212°F)
- Seal Leak Test Up to 120 psi

Physical Characteristics

- Housing Construction Brass
Epoxy seal
Floating shield
- Pipe Thread
- Type 1/2" NPT thread size
- Instruction Tighten 2 full turns past
finger tight,
Seal thread with Teflon
tape or other sealant

Dimensions

- Length 59.94 mm (2.36 in.)
- Hex Width 20.637 mm (0.812 in.)

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DESCRIPTION

The AGM-P21 Input Module is a single input signal conditioner designed to accept the bias voltage output from an FOA-100 Optical Accelerometer. It converts the signal of the FOA-100 to an RMS displacement signal by performing a double integration and an RMS calculation.

The AGM-P21 plugs into a socket on the AGM-P backplane of the ZOOM Extension Unit. It features two analog outputs: the 0–10 V output is used for internal A/D conversion while the auxiliary 4–20 mA output is available from the output screw terminals for other uses.

The module provides input signal protection, amplification, low and high pass filtering. Accuracy is $\pm 1\%$ with low drift of $0.05\%/^{\circ}\text{C}$. The isolated module provides $\pm 1500\text{ V}_{\text{RMS}}$ of isolation (CMV).

AGM-P21

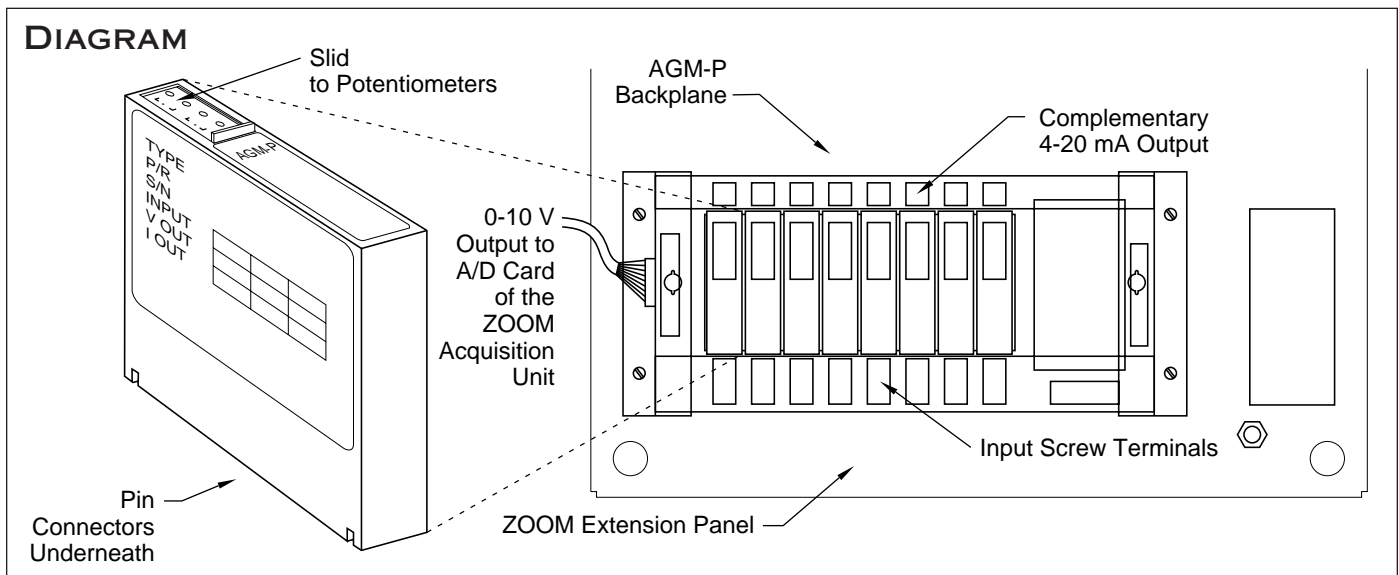
SIGNAL CONDITIONING MODULE FOR FOA-100 OPTICAL ACCELEROMETER

APPLICATIONS

- Interfaces the FOA-100 output signal with the ZOOM[®] System
- One module per input

FEATURES

- Single input: Bias voltage 6 V_{DC}, $\pm 4\text{ V}_{\text{AC}}$ (100 mV/g)
- Output sensitivity:
 - 0–10 V 10 mV/ $\mu\text{m}_{\text{p-p}}$
 - 4–20 mA 16 $\mu\text{A}/\mu\text{m}_{\text{p-p}}$
- System OK on 4-20mA output (0mA if not OK)
- High pass filter: 20 Hz (2nd order)
Low pass filter: 360 Hz (4th order)
- High accuracy: $\pm 1\%$
- Low drift: $0.05\%/^{\circ}\text{C}$





AGM-P21 INPUT MODULE GENERAL SPECIFICATIONS

Typical @ +25°C (77°F)

Input

- Signal Bias voltage +6VDC, ±4VAC (100mV/g)
- Input Resistance 300kΩ

Operation

- Output 0–10V for A/D conversion
4–20mA @ RL = 0–850Ω⁴
System OK on 4–20mA¹
- Accuracy² ±1% of reading
- Bandwidth 20–360Hz [-3 dB]
- Transfer functions
 - 0-10 V to ZOOM Displ.(μm_{r-p}) = V_{OUT} x 100
 - Compl. 4-20 mA Displ.(μm_{r-p}) = (I_{OUT} - 4) x 62.5
- Temperature Drift 0.05%/°C
- Output Resistance 4.99kΩ on 0–10V
- Common Mode Voltage³
 - Input to Output ±1500VRMS max.
- Voltage Output Protection Continuous short to ground

Supply

- Power Supply ±15VDC, ±7% (±23mA max.)
12–30VDC (25 mA)
- Consumption 1W

Environmental

- Temperature Range
 - Operating 0° to 55°C
(32° to 130°F)
 - Storage -25° to 85°C
(-13° to 185°F)
- Relative Humidity Up to 95% non-condensing

Physical Characteristics

- Dimensions 80 x 19.7 x 86 mm
(3.150 x 0.775 x 3.395 in.)

Notes

- ¹ When system is not OK, the output = 0mA.
- ² Accuracy specifications include the combined effects of repeatability, hysteresis and linearity. Does not include sensor or signal source error.
- ³ To ensure isolation, the AGM-P21 module and its associated FOA-100 accelerometer must be powered by separate power supplies.
- ⁴ with +24Vdc supply

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DESCRIPTION

The PCU-100 is a multi-channel, digital processing unit with on-line programmable capability for on-site system configuration.

The innovative modular design allows various mix and match possibilities of input, output and relay modules. It accepts up to 8 signals from FOA-100 accelerometers, LIN-240, -242 or -231 SBV Linearization Modules and matching sensors. Analog output modules inside the PCU-100 can perform various signal processes: peak, peak-peak, rms, gap.

The front-panel keypad and high visibility vacuum fluorescent display (VFD) permit the modification of all settings in minutes without disrupting on-line monitoring. Four BNC connectors and two PCMCIA expansion slots are accessible from the front panel.

PCU-100

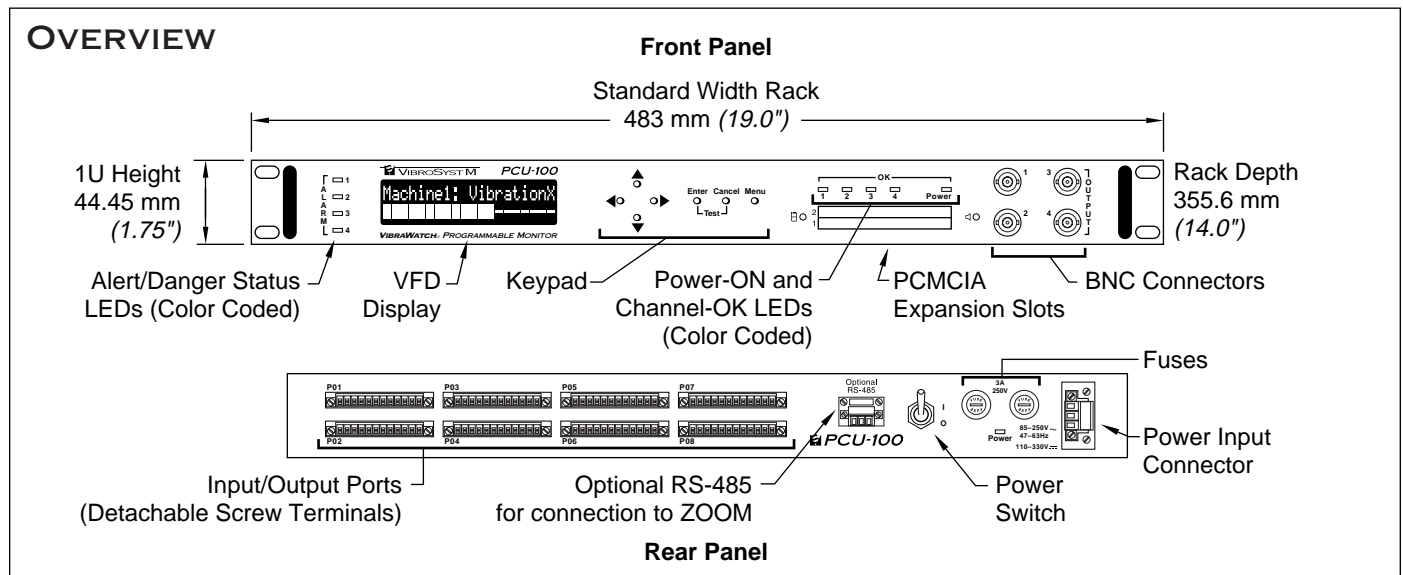
PROGRAMMABLE MONITOR FOR WINDING VIBRATION MONITORING

APPLICATIONS

- On-line monitoring of end-winding and in-slot bar vibration on hydro and turbo generators
- Collect data for trend analysis of vibration levels and condition-based (predictive) maintenance

MAIN FEATURES

- Multi-tasking, multi-channel, modular design, digital processing instrumentation
- Fully on-line configurable
- Accepts up to 8 inputs from FOA or SBV measuring chains (FOA-100, DCS-400 + LIN-240, DCS-420 + LIN-242, SBV-3.14 + LIN-231)
- Alarm monitoring on single-channel or dual-channel input (voting logic)
- Choice of on-site selectable outputs: raw, processed (peak, pk-pk, rms, gap), alarm relays
- RS-485 and 4-20 mA outputs to ZOOM or third-party instrumentation
- Bar graph displays for visual vibration interpretation
- Digital inputs and outputs for remote control
- Rear-panel I/O ports with detachable screw terminals





DESIGN

The PCU-100 is built with a space saving design. The front-panel hosts a vacuum fluorescent display (VFD), a keypad, status LEDs, BNC connectors and PCMCIA expansion slots. The back-panel features I/O ports with detachable screw terminals, fuseholders, power input connector and switch.

The unit features 8 internal expansion slots for task modules which provide configuration flexibility for various usages. The universal power supply makes the PCU-100 readily compatible with virtually all AC and DC power inputs.

PROGRAMMING

The PCU-100 is fully on-line configurable using the front-panel keypad and display to change any setting in minutes without disrupting the monitoring operation. Settings can be backed-up on a PCMCIA flash memory card. The setting menus are password protected to prevent unauthorized access.

Menus are used to enter information, select among preset features, and enable/disable various parameters.

The user can choose to enable or disable modules, channels, inputs, outputs, or relays, and to enter different values such as low and high limits, hysteresis, filters, time constants and delays. He can also select amongst types of signal processing (peak, pk-pk, rms, average, AC, DC, AC+DC, maximum value), active relay level (energized/deenergized), channels to be displayed on bar graphs and system units.

Two sets of Alert and Danger thresholds are supported and can be switched remotely for alarm monitoring of specific transitory operating conditions.

DISPLAY

The VFD screen is used for bar graph display and unit configuration.

In monitoring mode, the screen displays the vibration of one channel at a time in sequence. The lower line displays the vibration bar graph with indicators for peak, alert and danger levels. The upper line shows information such as machine or channel ID and status, numerical vibration value, percentage of full scale, Alert and Danger thresholds.

The Right and Left arrow buttons enable to select and change the channel to be displayed as a bar graph. The Up and Down arrow buttons are used to select the type of information to be showed on the upper line.

TASK MODULES

The universal design of the **Vibration Input Module** readily accepts two probe input channels with complementary high-speed raw outputs (-20 to +10 V) and supplies two virtual inner channels to the unit for processing

The **Analog Output Module** supports up to four virtual inner channels and directly provides RS-485, 4 to 20 mA or 0 to 10 V processed outputs to the ZOOM® system or to third-party instrumentation. It performs the signal processing for either direct output or virtual inner channel for alarm monitoring. Each module can process several signals: peak, pk-pk, rms, average, raw (with passband filtering), AC+DC, AC, DC, maximum value, or none.

Two types of protection relay modules are available:

- **Internal Relay Module** features three DPST relays used for Alert, Danger or System-OK outputs.
- **External 9-Relays & Driver Module** activates up to 9 DPDT relays mounted external to the PCU-100 unit. Each relay can be readily used for Alert, Danger or System-OK outputs.

The **Digital I/O Module** is used for digital inputs and outputs. Digital inputs are used for remote switching controls such as Rack Inhibit, Alarm Reset, Danger Bypass, Power-up Inhibit, and Alarm Threshold select. Digital outputs are used to transmit unit status information such as Power-ON, Power Failure, and Rack Bypass while alarm is inhibited.



TASK MODULES MAIN SPECIFICATIONS

Vibration Input Module

- Input
 - Number (up to) 2-channel
 - Signal 4 to 20 mA, from SBV linearization modules and matching sensors (LIN-240+DCS-400, LIN-242+DCS-420, LIN-231+SBV-3.14)
Bias voltage from FOA-100
- Signal Processing (DSP) Analog-to-Digital and Digital-to-Analog
- Output (from DSP)
 - Number (up to) 2 internal channels (virtual), 2 external channels (signal)
 - Signals
 - Internal Digital
 - External Analog, high-speed raw, -20 to +10 V
- Probe Supply
 - Voltage +24 VDC to LIN Module
 - To FOA-100 External power supply panel required

Analog Output Module

- Signal Processing
 - Number (up to) 4-channel processing
 - Types Available peak, peak-peak, rms, average AC+DC, AC, DC, maximum value, raw (with passband filtering), none
- Output
 - Number (up to) 4 channels
 - Ranges 4 to 20 mA and 0 to 10 V

Internal Relay Module

- Number of contacts 3 relays
- Type DPDT contacts
- UL/CSA Rating 0.6 A @ 110 VDC, 0.6 A @ 125 VAC (50/60 Hz)

External Relays & Driver Module

- Number 9 external relays and drivers
- Type To drive external DPDT contacts
- UL/CSA Rating 0.6 A @ 110 VDC, 0.6 A @ 125 VAC (50/60 Hz)

Digital I/O Module

- Input Number 4 channels
Rack Inhibit, Alarm Reset, Danger Bypass, Power-Up Inhibit
- Input Type TTL level detection
- Output Number 3 channels
Power-ON, Power-Low, Rack Bypass
- Output Type Normally opened NPN transistors



PCU-100 FOR SBV™ GENERAL SPECIFICATION

Operating

- Inputs FOA-100 Measuring Chains
SBV Measuring Chains
DCS-400 + LIN-240,
DCS-420 + LIN-242, or
SBV-3.14 + LIN-231
- Digital Inputs Rack Inhibit, Alarm Reset,
Danger Bypass,
Power-Up Inhibit,
Alarm Threshold Select
- Analog Outputs High-speed raw (linearized),
peak, peak-peak, rms,
average AC+DC,
AC value, DC value,
maximum value, raw, none
- Digital Outputs Power-ON, Power-Low,
Rack Bypass
- Processing Rate 4065 samples/sec. per
input channel
- Display 2x20 characters
Vacuum Fluorescent Display

Power Supply

- Voltage Input Universal,
85 to 265 V_{AC} (47 to 63 Hz)
or 110 to 330 V_{DC}
- Consumption 20 W max.
- Fuse Two 3AG
(250V, 0.75A slow-blow)
- Connector 1 removable mini connector
(screw terminal)

Connection

- External I/O Ports on Rear-panel 8 removable mini connectors
(screw terminals)
1 removable mini connector
(screw terminal) for
optional RS-485 communi-
cation with AGMS or
ZOOM systems
- Auxiliary Outputs on Front-panel Four BNC type
Two PCMCIA slots

Environmental

- Temperature Drift ±500 ppm/°C
- Temperature Range
 - Operating 0° to 50°C (32° to 122°F)
 - Storage -40° to 80°C (-40° to 176°F)
- Humidity Up to 95%, noncondensing

Physical Characteristics

- Casing Closed anodised aluminum
shell with two handles
- Width 483 mm (19 in.)
- Height 1 U
44.5 mm (1.75 in.)
- Depth 355.5 mm (14 in.)
- Weight

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† Patented measuring technology

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XPSP

EXTERNAL POWER SUPPLY PANEL FOR
PES-100 AND SPES-100 PROBE SERIES,
AND FOA-100 ACCELEROMETERS

APPLICATIONS

- +24 V_{DC} power supply to PES-100 and SPES-100 Probe series and FOA-100 accelerometers when interfaced with PCU-100 Programmable monitor.

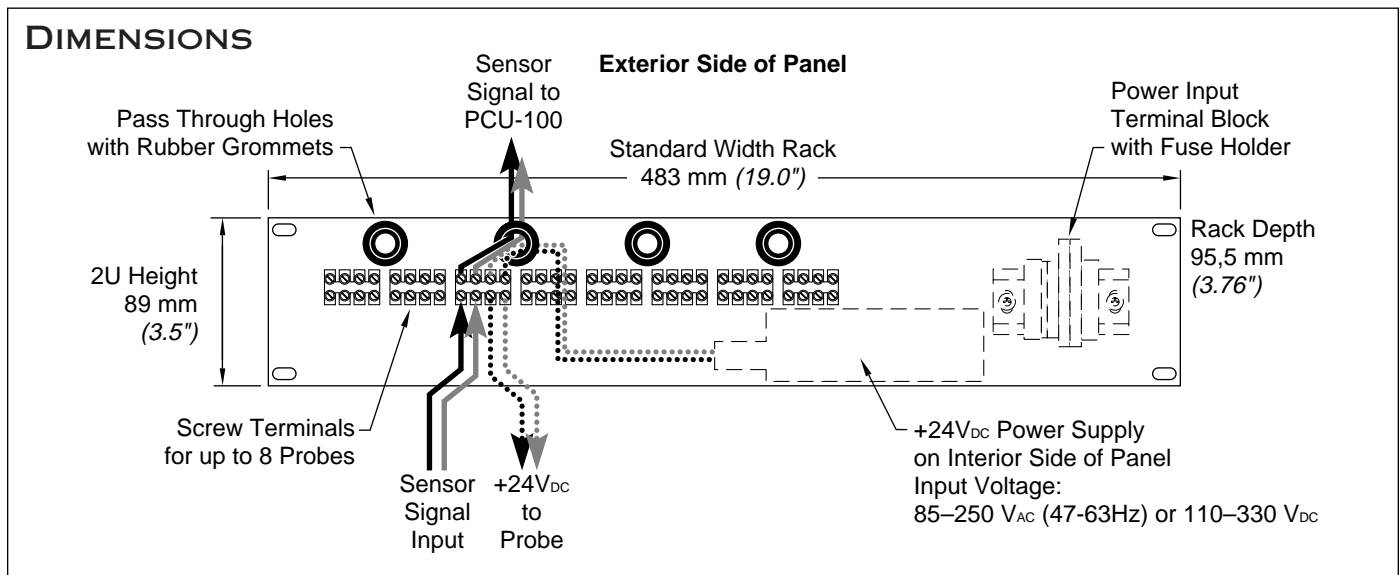
DESCRIPTION

The XPSP External Power Supply Panel is designed to provide +24 V_{DC} power for up to 8 measuring chains of PES-100 and SPES-100 series probes or FOA-100 optical accelerometers when used with the PCU-100 Programmable Monitor. The maximum load of all measuring chains combined is 1 Amp.

The panel mounts at the back of a rack near its related PCU-100 unit. Screw terminals interface between the field wiring of the measuring chain, the signal link to the PCU-100, and the universal power supply of the panel. The main power input terminal block is fuse protected.

FEATURES

- Provides +24 V_{DC} power supply for up to 8 measuring chains
- Independent screw terminals per measuring chain
- Maximum load: 1 Amp total
- Universal power supply input: 85–250V_{AC} (47–63 Hz) or 110–330 V_{DC}
- Input terminal block with fuse protection
- 2U high (89 mm / 3.5 in.) panel, standard width rack (483 mm / 19 in.)





XPSP GENERAL SPECIFICATION

Operating

- Matching Devices PES-100 series Proximity Probes
SPES-100 series Under-water Proximity Probes,
FOA-100 Optical Accelerometers
- Number Up to 8 measuring chains

Power Supply

- Input Universal,
85–250 VAC, 47–63 Hz
110–330 VDC
- Output +24 VDC
- Max. Load 1 Amp

Connection

- Measuring Chains Screw terminals
- Power Input Fuse protected terminal blocks

Environmental

- Temperature Range
 - Operating 0° to 50°C (32° to 122°F)
 - Storage -40° to 80°C (-40° to 176°F)

Physical Characteristics

- Width 483 mm (19 in.)
- Height 2U
 - 89 mm (3.5 in.)
 - 95.5 mm (3.76 in.)
- Depth

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